

Attorney Docket No. 8198-5
Application Serial No. 10/580,347
Filed: May 19, 2006
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In the Specification:

Please amend the paragraph beginning on page 2, line 34 as follows:

~~These objects are achieved in a method for manufacturing a sub-frame as defined in the appended patent claims 1 and 5 as well as the finished sub-frame as defined in claim 6.~~
The Embodiments according to the invention also ~~includes~~ include an aluminium profile especially designed for the manufacture of said sub-frame. Other embodiments of the invention will appear from the following dependent claims.